

*Office Furniture ;  
an efficient tool in disguise.*





M0055802NC

## OFFICE FURNITURE - AN EFFICIENT TOOL IN DISGUISE

GEORGE BUTLER,  
NATIONAL COLLEGE OF ART AND DESIGN,  
100 THOMAS ST.,  
DUBLIN 8.

"SUBMITTED IN PART FULFILMENT OF REQUIREMENT FOR  
B. DES. DEGREE (INDUSTRIAL DESIGN)".

SUMMER 1990.




## TABLE OF CONTENTS

	<u>Page</u>
Table of Contents	(i)
List of Illustrations	(ii)
Acknowledgements	(iii)
 PRECIS	 1
 INTRODUCTION	 2
 CHAPTER I: THE ORIGINS OF THE OFFICE AS A WORKPLACE	 4
 CHAPTER II: THE CHANGING FACE OF THE OFFICE (PRE 1940's)	 6
 CHAPTER III: THE OFFICE FACELIFT OF THE 1950's AND 1960's	 17
 CHAPTER IV: THE 1970's AND 1980's	 31
 CONCLUSION	 38
 BIBLIOGRAPHY	



## LIST OF ILLUSTRATIONS

<u>Figure</u>		<u>Page</u>
1.	Wootan Extra Grade Patent Secretary, 1984.	8
2.	The 'Efficiency' Desk. 	10
3.	Purpose Designed Typist's Chair of 1926	12
4.	A Sunken Well Typist's Desk, c. 1915.	13
5.	The Central Skylit Court of The Larkin Building, 1904.	14
6.	The Seagram Building, 1945-1958	18
7.	A Typical Bürolandschaft Office.	21
8.	The 'Status' Range by Mille and similar range by Lucas of London.	24
9.	Some of the desks from the original 'Action Office' Range	27
10.	The Ministry of Public Works, Prototype Clerical Desk, 1968	30
11.	Cable Management by Lucas Furniture Systems, London, 1989.	33



## ACKNOWLEDGEMENTS

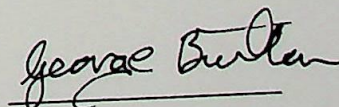
I wish to acknowledge the assistance given to me by the following:

My former employers, Lucas Furniture Systems Limited.,  
Wick Lane, London.

My tutor, Paul Caffrey.

My sister, Mary.

I wish to acknowledge the interest of my parents in this project and especially their continual support and kindness which allowed me to pursue my chosen career.

  
George Butler.



## PRECIS

This thesis investigates the history of office furniture. With this as a backdrop, it argues that the true identity of office furniture is that of an efficient tool.

It looks at the origins of the office as a place of work and charts the earliest developments in office furniture from the late nineteenth century through to the pre-World War II furniture of the 1930's.

The post war era of the 1940's, 1950's and 1960's saw great changes in office furniture. The influences and attitudes which brought about these changes are seen in the light of the furniture which they affected.

Finally, with an examination of the 1970's and 1980's the picture of office furniture over a period of 100 years is complete.



## INTRODUCTION



## INTRODUCTION

Furniture occupies a curiously ambiguous place among human artifacts. Strictly speaking, it is not necessary to human existence; and in some cultures, more especially nomadic ones, seem to get on well without it.

(Smith 1979, p.3).

However, as cultures become technologically advanced or civilised, we see that furniture becomes an increasingly important and necessary part of everyday life. Domestic furniture, no matter what its period or origin, has several equally important roles to play within society. The first is obviously one of function. One sits on a piece of furniture or else one puts things on it, sleeps or reclines on it, or uses it for storage.

Secondly, and less obvious, is/as an indicator of social status, almost on a par with clothes and personal documents which serve a similar role.

Thirdly, furniture is used to express personal, tribal or cultural identity.

The history of furniture design has been well documented in countless books and articles. Unfortunately, with a few exceptions, the attention of historians has been drawn to furniture for the home. Furniture for the office, where a large proportion of our modern industrial society's workforce spend a third of their life (Knobel, 1987, p.4) has been neglected by the majority of historians.

Office furniture has a history that barely extends back for a century, and this when looked at in relation to the history of domestic furniture, is a short period of time. In those 100 years however, the development of specific designs for office furniture has come about very quickly. As organisations, their methods of management and the technology they use, have become more and more sophisticated, as well as this the furniture used in the office had to keep pace in order to satisfy new needs. In response to new manufacturing processes and new



materials, such as laminated wood, and new technology, such as the typewriter, telephone and the computer; designers have devised new furniture. Alternatively a substantial number of designs have developed from an analysis of organisations themselves and of the people who work within them.

As with domestic furniture in the home, office furniture plays several roles within the workplace. However in the workplace, time is money and efficiency is the priority in the office.

As a result, it will be seen that the primary and most important role of office furniture is that of function, i.e. an efficient tool. Office furniture exists because office work exists.

What will also be seen is how and why designers have disguised office furniture to the point where it is almost undistinguishable from domestic furniture.



## CHAPTER I

### THE ORIGINS OF THE OFFICE AS A WORKPLACE

An office can be described as a place where there is a continuous interaction of people performing a series of tasks which require the handling of information in order that suitable decisions may be made. The people, the processes and the information being processed are all essential to the functioning of an organization.

The office as a workplace has its roots in the early days of human civilization. It is a place where people work together to achieve common goals. The office has evolved over time, from a simple room where people met to a complex environment with specialized equipment and procedures.

## CHAPTER I

### THE ORIGINS OF THE OFFICE AS A WORKPLACE

It is in the processing of information that the office finds its true purpose. The office is a place where information is collected, organized, and disseminated. It is a place where people work together to achieve common goals. The office has evolved over time, from a simple room where people met to a complex environment with specialized equipment and procedures.

The origins of the office as we know it today are very old. It is a place where people work together to achieve common goals. The office has evolved over time, from a simple room where people met to a complex environment with specialized equipment and procedures. The office is a place where information is collected, organized, and disseminated. It is a place where people work together to achieve common goals.



## CHAPTER I.

### THE ORIGINS OF THE OFFICE AS A WORKPLACE:

An office can be described as a place where there is a complex interaction of people, performing a series of processes that require the handling of information in order that business decisions may be made. The people, the processes used and the information being processed are all associated with the planning, directing, organising and controlling of the functions of an organisation.

The economic structure of the 20th century has been built around the office. One may not realise it but the office dominates our personal lives and our environment. Cities are full of concrete and glass office blocks which now overshadow the churches and cathedrals that dominated our cities and our lives in past centuries. The office effects our personal lives with its administrative procedures. Details such as names, addresses, dates of birth, credit ratings, medical histories or whatever, are held on numerous files in offices by both government and private business.

It is in the processing of such information which is the heartbeat of all offices. In fact, offices are very similar to factories. The latter manufactures products from raw materials with the aid of tools such as drill presses or lathes. The former gathers, analyses and processes data using various tools. Obvious examples of these tools are the typewriter and telephone.

The origins of the office as we know it today are very similar to those of the factory origins. The industrial revolution brought about the concentration of workers in factories which increased efficiency and productivity. The increasing complexities of industry spawned ever increasing amounts of paper work, as well as parallel support services such as lawyers, bankers, transportation and communication. These services needed offices. Thus, offices, like industry, became concentrated into large buildings and with them came the



clerical staff. The origin of the modern office building is believed to be Robert Abraham's County Fire Office in Regent Street, London. (Knobel 1986, p.7). (

The first purpose built office was, according to Edward L'Anson (who lectured to the Royal Institution of Architects in 1864) a stack of office buildings in Clements Lane at the end nearest to Lombard Street, London. (Knobel 1987, p.7). *Sans-serif house?*  
It was not until the turn of the century, however, that purpose built offices flourished. In all but the grandest commercial centres, office buildings remained converted dwellings.

It was developments in industry and production techniques that were to bring about significant changes in office buildings, furniture and work.







## CHAPTER II.

### THE CHANGING FACE OF THE OFFICE (PRE-1940's).

The 19th century saw the mechanisation of industry. Mechanisation affected some industries more than others but the division of labour affected all industry right across the board. The need for a consistent and cheaply produced product led to the division of labour. This took the control of the complete production process out of the hands of the craftsman. He now had control over only one specific part of the process.

This pattern corresponds to the three stages of the development of capitalist manufacturers as outlined by Karl Marx in his book Capital (Forty 1986, p.43). In pre-capitalist societies artefacts are made by individual craftsmen working by themselves. The first stage of capitalist manufacture is the simple co-operation of workers who would share a workshop, buy their raw-materials and sell their goods collectively. The second stage is where the different tasks of hand manufacture are divided between the workmen under supervision from a master. This is known as the division of labour. The third stage came about with the introduction of specialised machinery or tools and the establishment of a factory system, where the worker carries out a specific task on a production line. Thus he does not need to know or see what the end product is. Scottish philosopher Adam Ferguson describes the advantages of such ignorance for successful manufacturers.

Manufacturers, accordingly, prosper most where the mind is least consulted, and where the workshop may be considered as an engine, the parts of which are men.

(Forty 1986, p.44).

As outlined earlier in this chapter, the office can be considered as being very similar to a factory. One processing data, the other raw materials. As the scale of business increased to satisfy the demands of industry, it was inevitable that office work became subject to the same principle of labour division already employed in factories.



The clerk, like the craftsman, had complete control over and involvement with all aspects of office work. The division of labour saw clerical staff being subdivided into different departments. Each department carried out one stage of the work process. Each clerk within the department did one specific task such as opening letters or sending out invoices. The clerk's work was reduced to that of a factory worker.

The research work of Fredrick Taylor, which examined the efficiency of factory workers, led him to believe that an optimum method for each job existed. It was the job of managers to set this method. Taylor's work became known in the 1900's and was adopted into the design of the factory workplace. The layout of the machines, tools and the distribution of the workers were influenced by his work. Henry Ford adopted the principles into his own factory. He wrote:

We measure the space in which the worker needs to perform a task with exactness. The worker must not be crowded: a loss of time would result from that. But if the worker and the machine occupy more space than necessary, another type of loss would result.

(Knobel 1987,p.8).

It was not long until Taylor's principles were applied to office work. The distribution of workers and effects have already been outlined but what of the mechanisation and layout of tools? In fact what are the tools of the office worker. It is important at this stage to briefly define what a tool is and what the tools of the office worker are.

Tool: The means whereby an occupation is pursued; aid in; equipment for; intellectual work: books are the tools of a scholar; the tools of one's trade.

(The Universal Dictionary of the English Language 1961, p.1972).

Craftsmen use a wide variety of tools for various manipulative tasks such as a hand-saw for cutting wood. The industrial revolution saw the mechanisation of many of these tools. Those which could be powered were powered, leading to increased productivity. These became known as machine tools or machines.



The clerk, whose skill was in management of data in the form of paper, also used a variety of tools. His pen is an obvious example. What of his desk? Was it not as important a tool for the production, processing and management of paper. If one looks at the desk of a nineteenth century clerk one can see that it allowed him to carry out his work more easily and with a degree of privacy.

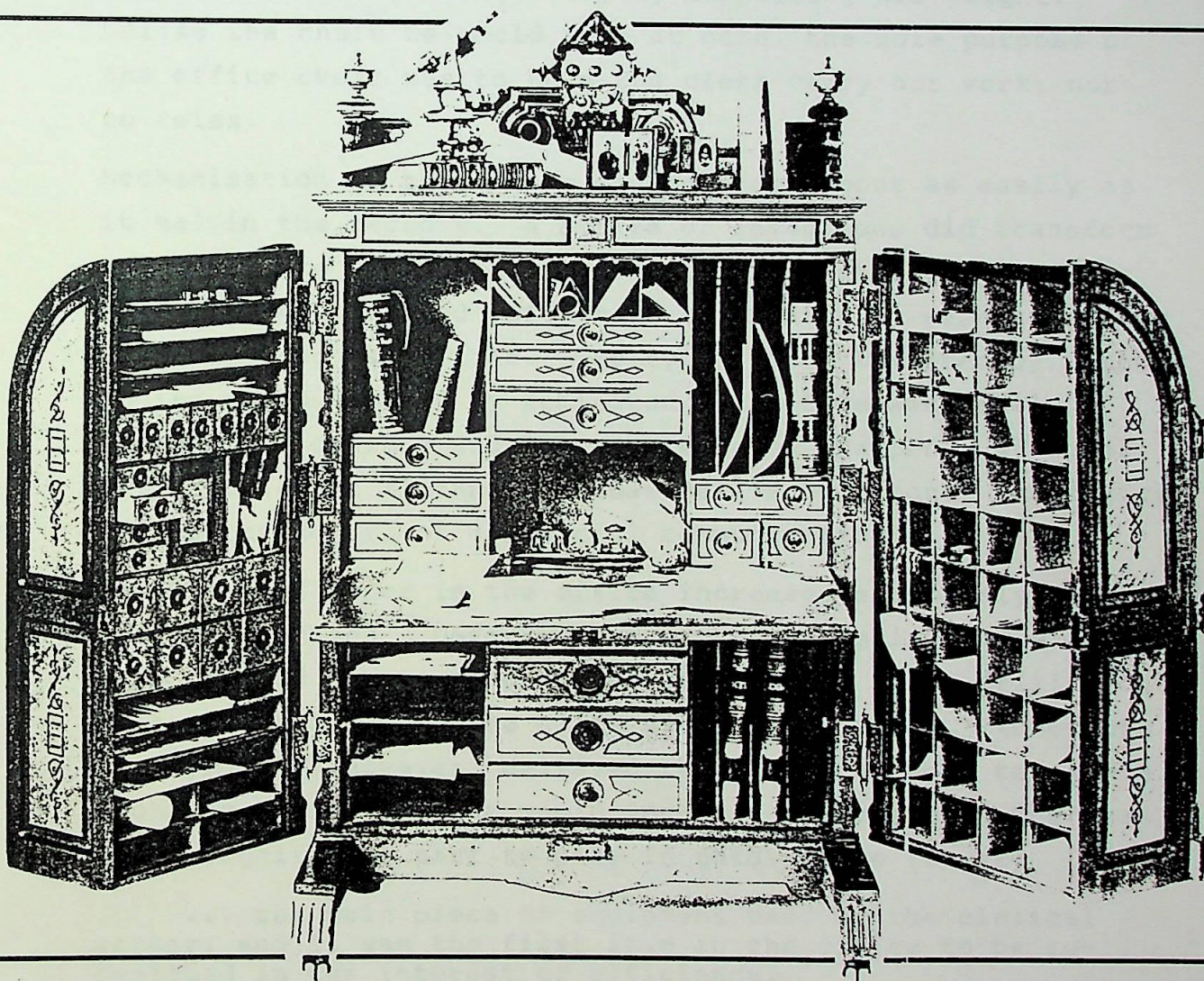


Fig. 1: WOOTON EXTRA GRADE PATENT SECRETARY, 1874.

The desk allowed the clerk to write easily, and from it he could collect and deliver office papers as his own pace of work required them to be moved around. It also allowed him to file papers as he choose in the various drawers and pigeon-holes located at the front and sides of the desk and the roll-top gave a degree of privacy to the clerk.



Without the desk the clerk would not have been able to carry out his work very effectively, if at all. It is obvious, therefore, that the desk was an important tool of the clerk for carrying out a wide variety of tasks.

Equally important was the seat in which he sat. It too, was a tool within the workplace. It allowed the clerk to carry out his work more effectively by supporting his weight.

Unlike the chair he would have at home, the sole purpose of the office chair was to help the clerk carry out work, not to relax.

Mechanisation of the office did not come about as easily as it had in the factory. A series of inventions did transform the office to some extent. Samuel Morse's telegraph, first used in 1844, allowed offices to be physically separated from manufacturing facilities. The typewriter, invented by Latham Sholes and developed by Remington in 1868 became widely accepted in offices and largely replaced the pen. With the introduction of Alexander Graham Bell's telephone, the office became the centre of commercial communication.

The flood of paper in the office increased enormously due to these inventions. Unfortunately, the processing and management of this paper could not be mechanised. Work still had to be carried out by the clerk sitting at a desk. Adherents of Taylorism, however, believed that reducing work to simple, highly repetitive tasks would increase efficiency. The desk, had a significant part to play in this, since it was:

... the main piece of equipment used by the clerical worker, and it was the first item in the office to be redesigned in the interest of efficiency.

(Forty 1986, p.125).

The division of labour had introduced filing as a separate activity. Companies had separate filing departments and rows of filing cabinets and filing rooms. Individual clerks were no longer responsible for filing and storing the paper they worked on. The elaborate pigeon holes and drawers of a standard clerk's desk could be eliminated. A flat topped desk from a management point of view meant no possibility of



papers being hidden or lost. A minimum of shallow drawers were provided to further this goal. The desk became 'no longer a storage place - nor even ornamental - but a tool for making the quickest possible turnover of business papers'. (Forty 1986, p.126).

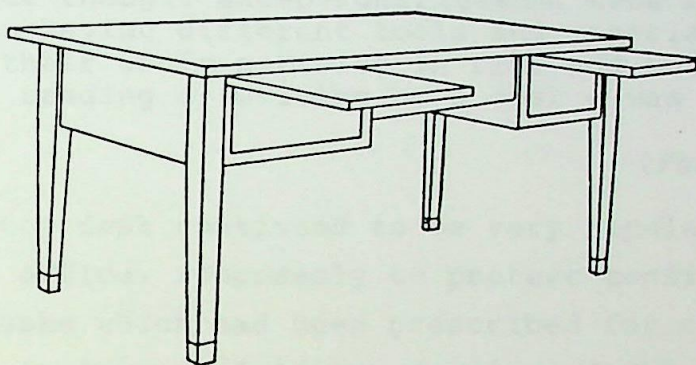


Fig. 2: THE EFFICIENCY DESK DESIGNED FOR THE EQUITABLE ASSURANCE COMPANY U.S.A.. NOTE THE LACK OF STORAGE SPACE.

The roll top, which had allowed the contents of a desk to be enclosed at the end of the working day was also eliminated for the same reasons. Now, not only had the clerk lost control over his work he had also lost the ability to make his or her desk private. Any work was constantly exposed to the view of supervisors. Justification for these changes was dressed up to be in the interests of better hygiene, not efficiency. The clerk also lost control over where he or she was to put papers within or upon the desk. Standard methods for arranging paper on the desk and within the shallow drawers were introduced. These desk systems were taught to clerks and had to be adhered to. Rough equivalents exist today, such as the common "clean desk" policies which demand that no papers be left on desks at the end of the day. Ridiculously, scientific management extended down to the pen which the clerk used. Standard pens were issued to clerks in the hope that it would be more economical. Therefore, even the simplest



form of personal input, that of handwriting was subjected to standardisation.

The widespread ideas on scientific office management almost invariably stopped at the entrance to the managers office.

In theory, scientific management should have been applied with equal force to all grades of office workers. In practice though, exceptional reasons were found to justify executives having different tools and materials from clerks, although their basic activity in time and motion study terms - sitting reading or writing at a desk - was exactly the same.

(Forty 1986, p.128).

The roll-top desk continued to be very popular in the executive office, supposedly to protect confidential papers, and the desks which had been prescribed for clerks were dismissed in favour of large, spacious desks. The executive ignored considerations of hygiene, efficiency and organisation. The need to maintain hierarchies and status came into conflict with the implementation of scientific management principles. For these reasons, little change occurred in the design of executive office desks.

This inconsistency in the implementation of scientific management principles also showed its advocates to be what they truly were. They were concerned with selling furniture rather than increasing efficiency.

Executive chairs remained quite luxurious, being very similar to domestic furnishings. Again they remained unaffected by the new management principles. It was the clerical worker's chair which was to attract the attention of designers. Clerks clearly needed the best design of chair for working at a desk. The optimum chair for this purpose was said to be '...swivel based, with a wooden saddle seat and a slatted wooden back'. (Forty 1986, p.129-130).

The classic office chair of the late nineteenth century was the American wood swivel chair. Apparently invented by Peter Ten Eyck, in 1853, the swivel chair was generally made of oak. The seat was mounted on four legs, each leg having a wheel



which allowed the chair to be easily moved. The real innovation of this chair design, was the junction between the seat and the legs. Here, a mechanism allowed the seat to tilt back and to swivel. It also allowed for some height adjustment of the seat.

#### Specialised Furniture.

'If the desk was thought of as a tool then each clerical job needed its own tool.' (Forty 1986, p.130). With the rationalisation of office work into specialised departments giving groups of clerks identical tasks, came the need to design specialised office furniture.

One such task was typing. It was in the development of typists chairs and desks that specialised furniture received more attention. Typing, unlike writing, is a series of highly repetitive movements and it had a particular attraction for scientific managers, because the rate of work could be calculated so easily. Hence the effectiveness of any new furniture design could be assessed.

Purpose designed typist's chairs were developed in the 1920's. The designs were influenced by studies made of sitting posture that had been undertaken in factories. The new designs were closely based on those, such as Eyck's, although wood was replaced by steel. They were adjustable with upholstered seats and backrests.

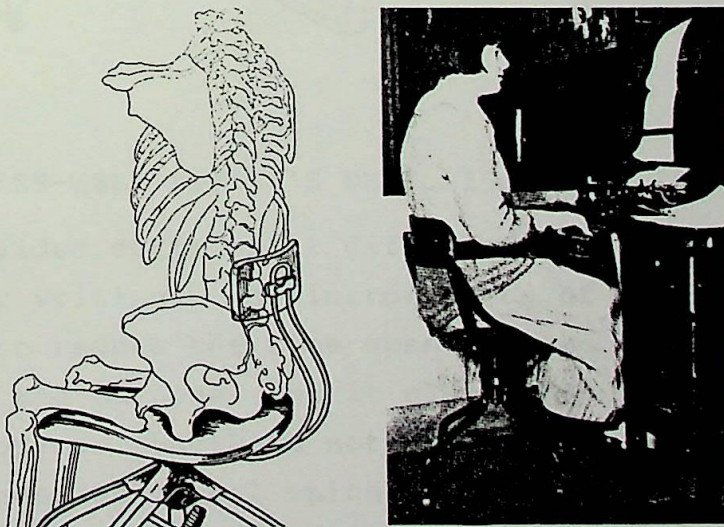


Fig.3: PURPOSE DESIGNED TYPISTS CHAIR OF 1926.



These chairs were efficient and looked similar to a piece of industrial equipment. They had the effect of making the office more and more resemble a factory.' (Forty 1986, p.132). For the advocates of scientific management, it was a dream come true.

Office desks also became more specialised. The sunken-well desk was a specialised version of 'Efficiency Desk'. Although introduced in 1880, after the invention of the typewriter, it saw its true purpose serving as a desk in the scientifically managed office of the early 1900's.

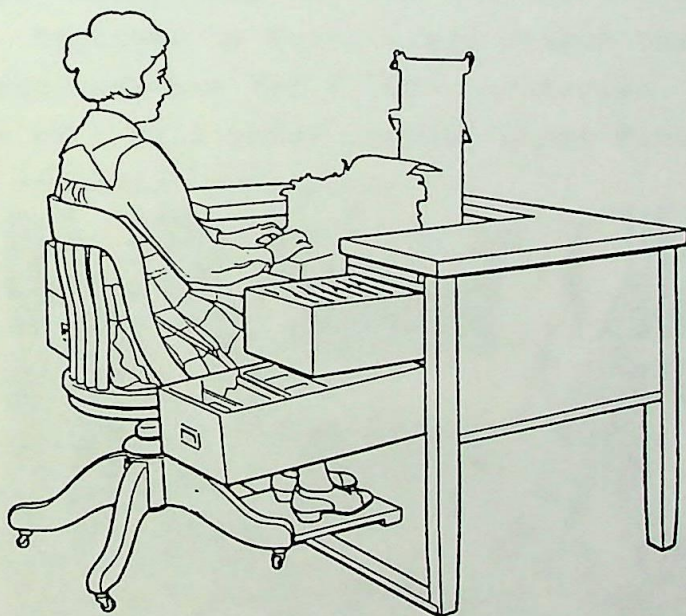


Fig.4: A SUNKEN-WELL TYPIST'S DESK. 1915.

This desk provided surfaces at different heights for the typewriter and for writing. The introduction of storage drawers was intended to reduce the time spent by the typist in reaching for paper and carbons, and it also had 'devices added for holding the copy or shorthand notes.' (Forty 1986, p.131). Its effectiveness as a tool which increased work efficiently could be easily measured according to increased paper output



from the typist. (Forty 1986, p.131).

The layout of desks was also influenced by principles of scientific management. It was believed that efficiency of the worker could be increased even further if the furniture was arranged in standard rows. Not only were workers now easier to supervise but the impression of efficiency was enhanced, with this factory-like image. The desks looked increasingly like machines on a factory floor. The clerks increasingly similar to factory workers.

Office buildings too, particularly in America, began to be built to the same scale as factories. The early 1900's saw the construction of purpose-built office buildings. The most significant advance was for the 1904 Larkin Building in Buffalo, New York. Designed by Frank Lloyd Wright the building was to provide accommodation for 1,000 secretaries, clerks and executives of a mail order company whose manufacturing facilities were adjoining the site.



Fig. 5: THE CENTRAL SKYLIT COURT OF FRANK LLOYD WRIGHT'S LARKIN BUILDING, BUFFALO, NEW YORK, 1904.



In such buildings desks and chairs could be set in rows within the large open spaces and communication between departments could be easily established. Of course, these buildings were clean and comfortable. But for the fact that the processing of data does not give off fumes; or create high levels of noise, this might not be the case. The office pre-1940's could very well have resembled a factory. The furniture was fine tuned and abstracted into efficient tools for processing data in the form of paper. The clerk's work was de-personalised into specific repetitive tasks. Machinery, such as the typewriter, was introduced, wherever possible, to increase efficiency. Finally, workers, furniture and machinery were housed in large purpose built or converted office buildings not unlike factory buildings.

The advocates of scientific management principles had achieved their goal. They had established and exploited a market for office furniture in the name of greater efficiency. However, one thing they had overlooked in their quest for perfection was the human factor.

People are unpredictable and cannot be controlled or redesigned like machines or desks. It was to become clear that work efficiency would be affected by this one uncontrollable element, an element which was to attract much attention from designers in the future.

#### The Decline Of The Clerk's Status.

By the late 1930's the status of the office worker was no better than that of a factory worker. In the last quarter of the nineteenth century, clerks were almost all men, and they enjoyed quite a high status within society. Their job was considered to be quite prestigious particularly those within insurance offices and banks.

Clerks were paid similar wages to factory workers. The clerk's skill was in the production, processing and management of the data in the form of paper. It was this trust that was placed in them which gave clerks a degree of respectability.



By the turn of the century office work and its status had changed in many ways.

Offices had expanded, employing more clerical staff which in turn reduced contact between the employers and staff. Education for all meant that clerical work was no longer exclusively the domain of the middle classes. The introduction of the typewriter in the 1800's saw the introduction of women into the office. This increased the labour supply still further. Women too, had a lower status than men in any job and worked for lower wages. All these factors led to a decline in the status of clerical work.

The final blow came with the implementation of the Principles of Scientific Management. As outlined above it de-personalised office work into repetitive tasks. Now not only did clerical work have no status but it also gave the clerk no job satisfaction. Clerical work no longer held any attraction for potential employees. Many people began to choose factory work in preference to office work. The wages, in general, were better and the work no less rewarding. In many ways the quest for efficiency in the office had back fired. Now management had to find ways to attract workers back into these efficient offices. It also had to find an economical way to keep them content with the work as it was. From the 1930's on, the nature of office work remains unchanged. What did change and what had to change was the status of office work as compared to factory work. Finding a way to achieve this was the problem which was to face the next generation of designers. They could not change the nature of office work nor could they compromise an efficiency of office machines or furniture. What they could change was the image of the office. They could disguise something unattractive and give it a pleasant face. The images of the factory had to disappear from the office. The layout of offices had to change. The furniture too, notably desking, was also to undergo a facelift.



## CHAPTER III

### THE OFFICE FACELIFT OF THE 1950's and 1960's

During the 1950's and 1960's, the office environment underwent significant changes. The office was no longer a place of monotony and routine, but a place of innovation and growth.

During the 1950's and 1960's, the office environment underwent significant changes.

The office was no longer a place of monotony and routine, but a place of innovation and growth. The office was a place where ideas were born and where the future was shaped.

The office was a place where ideas were born and where the future was shaped. The office was a place where the past was forgotten and the future was created.

## CHAPTER III

### THE OFFICE FACELIFT OF THE 1950's and 1960's

During the 1950's and 1960's, the office environment underwent significant changes. The office was no longer a place of monotony and routine, but a place of innovation and growth.

The office was a place where ideas were born and where the future was shaped. The office was a place where the past was forgotten and the future was created. The office was a place where the future was born and where the past was forgotten.



### CHAPTER III.

#### THE OFFICE FACELIFT OF THE 1950's AND 1960's.

During the 1950's and 1960's, not only did almost every item of office equipment undergo radical change in design, but so too did the entire environment of the office.

(Forty 1986, p.140).

After the war there was, on both sides of the Atlantic, a steady growth in the service sector, factories and offices flourished and were again in direct competition with each other on the labour market. There was little difference in wages of factory workers and office workers.

The obvious way to attract workers was to offer them higher wages than competitors but this was very costly. Office employers choose not to compete on wages, and instead began to rely on job status and apparent pleasantness of office work as bait for potential employees.

The principles of scientific management, which had so radically changed the look, organisation and layout of offices before the war and into the 1940's and 1950's, began to be re-assessed in order to solve this unforeseen human problem.

With exceptions such as Frank Lloyd Wright's Larkin building in Buffalo, most office buildings and the furniture contained within them resembled factories with rows of machines and workers.

This was true even of office buildings in the 1950's. Developments, particularly in America, in lighting and building technologies during and after the war had made it possible to construct buildings with deep open office space several stories high. The need to maximise letable office space on expensive urban sites made large clear floor spaces desirable. A typical example of this is the Seagram building, designed by Mies van der Roche and completed in 1958.



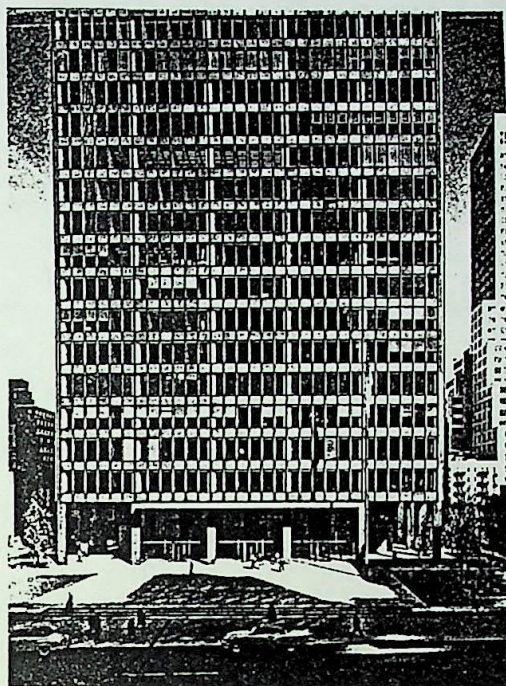


Fig. 6: Mies Van der Roche's Seagram Building, 1945 - 1958.

This building set the pattern for the office building of the next twenty years. A typical office floor in the building had a central core for lifts, staircases and services. The office space was located around the perimeter. Executive staff were placed in offices, for preference, along this perimeter beside the windows. Clerical staff were placed in large bullpens of carefully ordered desks on the interior. Many later office buildings were to follow this style.

Although, initially, companies adopted the traditional forms of office design and layout, it was these very same open plan buildings which later proved to be the perfect architecture from which new forms of office furniture and office layout could develop.

#### The Break With Tradition:

Strangely, it was in Europe that the strongest signs of a break with the traditional forms of office design and layout



first showed. As far as mass-produced office furniture was concerned, by the mid 1950's some European designers were taking issue with the traditional approaches. The large, perfectly ordered office space that dominated American corporations did not prove very satisfactory in Europe nor very compatible with existing office buildings. Only in the mid 1960's did tall American style office buildings become widespread in Europe. Most European offices had a strong similarity to those of the early 1900's, more so than their American equivalents. However, European furniture designers, freed from the lasting impact of war time restrictions on raw materials, were now looking towards Germany for inspiration.

A new theory on office layout was developing in Germany. 'Bürolandschaft' or office landscaping, rapidly spread to dominate Europe and consequently office furniture designers responded to this.

Bürolandschaft was developed from the research work of a German management consultancy firm, Quickborner Team, led by the Schnelle brothers. They, like the scientific management theorists, put forward the theory that the layout of the office should be determined by work flows. When the results looked odd with free flowing lines of communication as opposed to the strict rectangular layouts which had been assumed to be correct before. A typical Bürolandschaft office had large open floor areas, furnished in a seemingly free way and to a very high standard. They were;

...completed throughout, and fitted with furniture which demonstrated taste and style, as well as being efficient.

(Forty 1986, p.143).

Such a layout helped to counter-act the factory image with strict rectangular layouts generated. It also gave the impression of obliterating hierarchies which had always been so obvious in offices. Executive staff worked on the same floor as clerical staff, emphasising the need for greater personal contact between staff. The landscaped office also returned some control to the worker. Not only was the



layout of the office determined by workflows but the worker too, was given some control over the positioning of his or her work area. If two workers did not relate well to each other, they could easily separate their work areas.

Bürolandschaft, although it had many advantages also had its pitfalls which its originators did not foresee. Noise and distractions were problems caused by open planning. For workers, their exposure to the eyes of supervisors was reminiscent of early offices. The apparent democracy of Bürolandschaft was not necessarily real. Efficiency was still the number one concern of managers.

The layout of the landscaped office could only go some of the way towards changing the image of the workplace. When the disciples of Quickbörner's Bürolandschaft came to lay out offices based on their new principles, they found existing furniture did not match their needs. The heavy, bulky desks that were available to them did not suit. The furniture did not lend itself to the free flowing plans. There was a need for furniture, desks in particular, which could be easily moved into various configurations. They looked to furniture designers to solve such problems which were beyond their control. A few designers and manufacturers, mostly from Germany, Holland and Scandinavia, did respond to the demands of Bürolandschaft, with lightweight desks and chairs which could be easily moved. The new furniture also began to assume new functions like carrying, lighting and even some partitioning. The deep plans for new buildings created for the office landscape had begun to make this essential.





Fig.7. A TYPICAL BÜROLANDSCHAFT OFFICE. NOTICE THE LIGHT-WEIGHT CONSTRUCTION OF THE DESKS AND CHAIRS.

The design of office furniture was also relied upon to give an atmosphere of friendliness to the office. To create this impression '... landscaped offices used furnishings that suggested domestic interiors'. (Forty 1986, p.144). The psychology was simple. If workers and clients were made to 'feel at home', they became more relaxed, therefore, they would work better or be more willing to do business.

Domesticity in the office was not a new trick though. At the turn of the century the offices of some directors or managers had been furnished in a similar fashion. The difference now was that this extended to all ranks of workers.

The overall corporate image of efficiency and friendliness was important. The friendly domestic image was greatest if the furnishings had an air of quality about them. The image of efficiency was greatest if the furnishings had a consistent



appearance. Therefore quality furnishings were given to all workers.

Not only did this boost the overall corporate image but it also seemed to reinforce the egalitarian attitude of employers towards their employees.

The extensions of the smart modern image to all ranks of staff can be explained partly by the demands of apparent egalitarianism and partly by the development of open-plan offices in which diverse designs would have made it more difficult to sustain the vision of an orderly and therefore efficient organisation.

(Forty 1986, p.148-149).

Egalitarianism in the office looks well on paper but when put into practice, the need to preserve hierarchies becomes apparent.

The entire operation of bureaucracies and administrations depends upon knowing who is responsible to whom; without this certainty, the mainspring of the office would be lost.

(Forty 1986, p.147).

It was important therefore that the friendly appearance produced by egalitarianism should remain just that; an appearance.

It was the capacity of office landscaping to contain this apparently insoluble contradiction of office work between apparent egalitarianism and actual hierarchies, that made it so attractive as a system of design.

(Forty 1986, p.148).

However the ability of office planning to play this role relied heavily on the design of the office furniture.

Designers were faced with the problem of providing furniture which had a consistent standard of quality for all ranks of staff but which also preserved hierarchies within companies. The furniture had to be compatible with the new theories of management expressed by the followers of Bürolandschaft.

Mass production of quality, prestige furniture was already well established. The first and best known firm to do this was Herman Miller Inc. in the United States. George Nelson

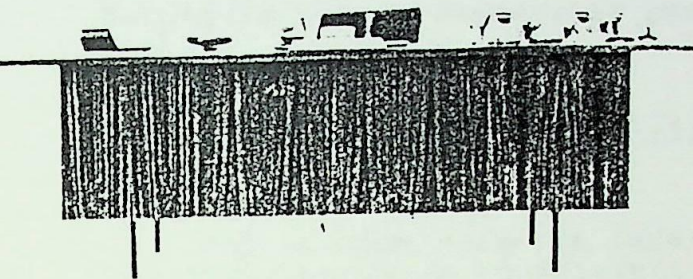


was commissioned to design a desk for them in 1949. His design generated a minimal desk, which had a thin, round section, chromed tube frame supporting a highly polished, natural wood finish table top. The desk however was aimed at executive staff and not for general office use. It still preserved the distinction between executive and clerk.

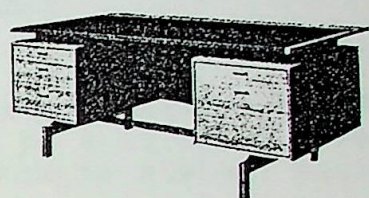
During the early 1960's in Britain, Hille and Co., were the first office furniture manufacturers to address and successfully solve the problems posed by the new theories of office management. Their 'Status' range had the same standard of quality and style that Herman Miller had already achieved. However, for a semblance of quality, this quality and style now extended to all ranks of staff, from secretaries right up to executives. It was subtle variations in desk size and shape which cunningly preserved office hierarchies. Senior management had a full modesty panel, middle management an open knee hole and secretaries a single pedestal.



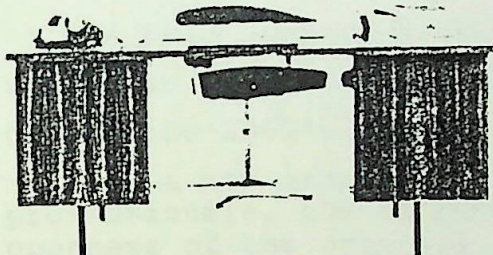
**LUCAS**  
of London  
FURNITURE



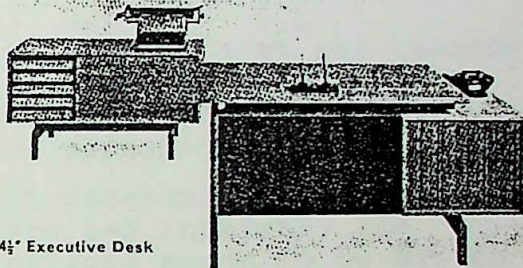
There's a Status desk for non-stop directors,



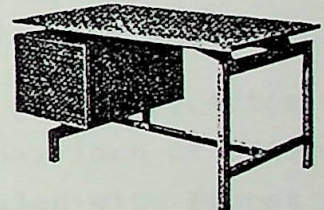
Senior Executive Desk



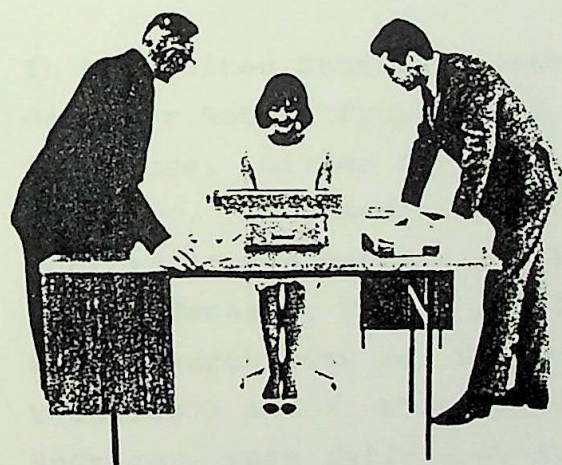
... for dedicated young executives



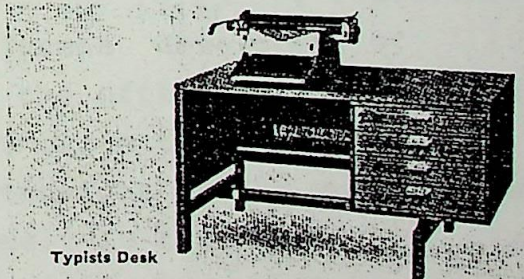
5' 4½" Executive Desk



4' 6" Executive Desk



and for pretty typists



Typists Desk

Fig. 8: THE 'STATUS' RANGE BY MILLE AND A SIMILAR RANGE FROM LUCAS OF LONDON, CLEARLY HAVE CONSISTENT QUALITY THROUGHOUT, BUT SUBTLE CHANGES IN APPEARANCE REVEAL THE STATUS OF THE USER.



This harmonisation of two apparently heterogeneous elements was the great achievement of the 'Status' range. Many furniture manufacturers were to follow their lead such as Lucas of London and Holzapfel of Germany. This style of office furniture became widespread particularly throughout Europe, right up to the mid 1960's.

'Action Office' - Individuality and Privacy within the office.

The package solution offered by Bürolandschaft ignored the differences in organisations, except on a workflow level. For most companies, the hierarchy needed to be stated; senior managers expected a space of their own.

(Knobel 1987, p.65).

It was this need to protect office hierarchies that was responsible for another major change in office furniture design during the 1960's. As office began to depend heavily:

.. on a new group of high-status but non-management professionals, the computer programmers and analysts, the openness of the original landscaped offices began to be broken up into partitioned cubicles formed by the screens.

(Forty 1986, p.150).

In the United States, Herman Miller Inc., in co-operation with designer Robert Propst, was developing a new form of office furniture. Miller formed a research division with Propst as director. In a manner similar to the Taylorist researchers earlier in the century and the German developers of Bürolandschaft, Propst examined the office from first principles. His research work led him to formulate two theories. His theories X and Y, which were extensions of the work of Douglas McGregor, were defined as follows.. In theory X;

...the bosses set the objectives, exercise control. Ultimate knowledge lies at the top. Independance is discouraged and mistakes call for penalties.

(Knobel 1987,p.74).

(Cross Ref: Propst, 1968).

In theory Y however,

...is natural for people to seek responsibility and ... they enjoy it. Performers at any level need challenge and encouragement to gain top performance. Unique knowledge



and skill lies at all levels in a healthy organisation.

(Knobel 1987, p.75).

(Cross Ref: Propst, 1968).

Based on Theory Y Propst set the brief for the new forms of furniture. The design objectives were as follows:

1. ...the need for highly permissive surroundings capable of expressing with great pertinence things that count, that identify their very person and serve to motivate.
2. ...the size of [work] station can vary radically, but the important thing to recognise is the necessity to separate substantial tasks into established work locations.
3. The objective is to remove the obstacles to face-to-face communication by providing the proper conversational options.
4. ... proportioning some of our work to stand-up work-stations would do more than anything to overcome a sedentary decline [lack of exercise].
5. ... the reconciliation of privacy requires a new language of enclosure and access. It demands that we preserve, for good reason, the private place with suitable surroundings, with much more eloquent design of free access to each other.

(Knobel 1987, p.75).

(Cross Ref: Propst 1968)

Some of these objectives were fulfilled with the production of 'Action Office', in 1964. Greater success and fulfilment of the objectives was achieved by 'Action Office 2' in 1968. Both were designed by Propst and George Nelson for Herman Miller Inc.

The original 'Action Office' was designed around a T-shaped cantilevered, die-cast, polished aluminium frame. Rooltops, the scientific manager's enemy, reappeared, enabling individuals to hide the clutter of their desks at the end of



the working day. Thus neatness, security and privacy were restored.

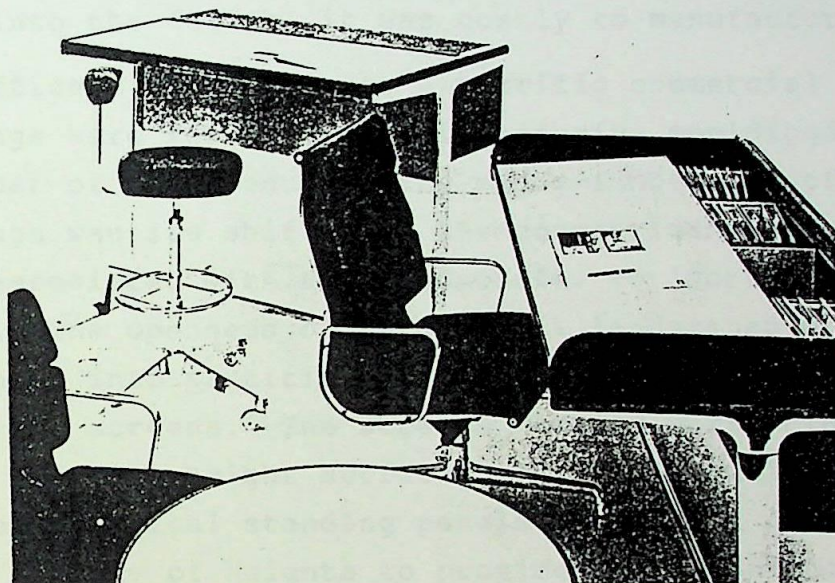


Fig. 9. SOME OF THE DESKS FROM THE ORIGINAL 'ACTION OFFICE' RANGE.

Raised work surfaces allow for variation in posture, decreasing fatigue and therefore creating greater work efficiency. Small drawers for pencils and pens were located under the worktop, but large drawers where papers could be stowed away and forgotten were avoided. The efficient movement of paper, as always, was the primary concern of designers and managers alike.

In an attempt to eliminate the clutter of wires which was brought about by the telephone and electric typewriter, outlets were integrated into the furniture. 'Cable Management' as it became known, was to be a major concern in the future for furniture designers.



At the launch of 'Action Office', Herman Miller stated that the furniture was aimed at those who were interested in; 'personal productivity, who want their office to serve their mental effort rather than their egos' (Knobel 1987, p.78). These were brave ideals but unfairly 'Action Office' was not a commercial success. It had not gone far enough in preserving office hierarchies. Also, by integrating the elaborate castings into the design, it was costly to manufacture.

'Action Office 2', however was a terrific commercial success. The castings were replaced with inexpensive mouldings reducing the cost of the product. The major innovation of the new range though was its shift from the conventional free-standing desk associated with Bürolandschaft, to 'screen mounted' furniture. The openness of the original landscaped offices was broken up into partitioned cubicles which were easily formed by the screens. The screens carried worksurfaces, both desks and standing-height surfaces, racks and shelves. The screens, or 'vertical standing panels' as Propst defined them, came in a variety of heights to provide a range of different enclosures.

The change to a screen-mounted furniture was an attempt to resolve the debate between advocates of 'closed' and 'open' offices. The advantages of traditional closed offices such as privacy, a sense of ownership, easily established hierarchies and lack of distractions were being weighed against the advantages of open Bürolandschaft type environments, such as improved communication, ease of supervision and the image of egalitarianism.

'Action Office 2' was intended as a compromise between the two views. The screens enabled territory and hierarchy to be restored to the large open plan floor of American Corporations and ultimately to the office landscapes of Europe. It also provided the option of communication and privacy to workers. Supervision was not difficult and an overall impression of unity or egalitarianism was strong since the quality of the furniture was consistent. The screens also gave the furniture



some flexibility. It was easy to arrange freely within a defined space.

The Action Office concept begins with highly mobile, wall like elements which define space, provide privacy, and physically support multiple workstation functions. As a generality, a comfortable human is not likely to be located very far from an enclosure element.

(Knobel 1987, p.78).

Herman Miller later developed hundreds of optional accessories to the furniture range. Magazine racks, telephone holders, vertical and horizontal filing, paper trays and signs to list but a few. What the furniture now offered was a complete package from desks and chairs right through to shelves and pencil holders. One critic wrote;

No one sells you a desk anymore: he will try to sell you a service, a system, workstations, office products. Something very important has changed and [it isn't] just techniques of salesmanship.

(Knobel 1987, p.79).

Furniture such as 'Action Office' became known as furniture 'systems'. The radical leap of 'Action Office 2' and its overwhelming success in both America and Europe made much of the rest of the late 1960's office furniture design seem rather uninteresting.

These systems however, were aimed at image conscious corporations and businesses. It was, in contrast, still necessary to provide furniture for those who were less concerned with the image of their offices and more concerned with efficient use of space. With the ever increasing cost of office space some furniture manufacturers choose to design furniture having a much more basic function as an efficient unpretentious tool and which occupied no more space than its function required.

One such design was that produced by the Ministry of Public Works for the British Civil Service in the late 1960's.



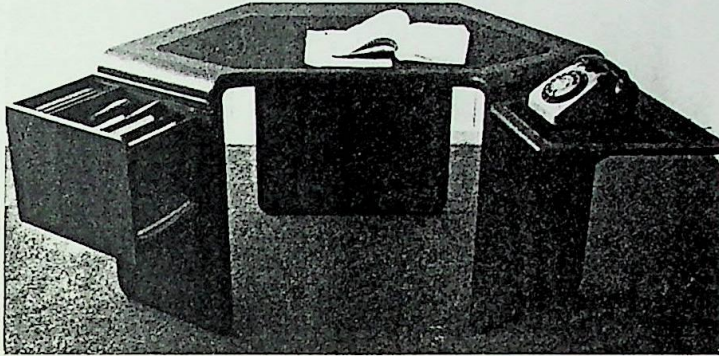


Fig. 10. THE MINISTRY OF PUBLIC WORKS, PROTOTYPE CLERICAL DESK, 1968.

The worktops were no bigger than they needed to be for a single task. If the nature of the work justified the need for more worktop area, then more units could be added on to the original.

This 'add on' feature also satisfied the need to establish office hierarchies. An office manager's desk could give the impression of higher status with the inclusion of more 'add ons' even though it was identical in appearance to that of a lowly clerk. This somewhat contradicted the aims of design which were primarily to conserve valuable space.

However, efficiency, in terms of paper movement was maintained. Concealed storage space was reduced to a minimum, reminiscent of the 'Efficiency Desk' of 1915, but later versions of the system did provide some enclosed shelves for personal belongings. This was seen as a compromise between office efficiency and privacy for the worker.

Nevertheless, such designs did not capture the limelight. All eyes were by the end of the 1960's, firmly fixed on developments in furniture systems. The next decade was to prove a fruitful one for those who choose to follow the lead of 'Action Office'.



## CHAPTER IV

### THE 1970's and 1980's



## CHAPTER IV.

### THE 1970's AND 1980's.

The 1970's saw the enormous development of office systems. The success of 'Action Office' spread rapidly and many manufacturers in the United States and elsewhere choose to imitate and fine tune the Propst design. By the late 1970's scores of imitations were on the market. Screen-based systems began to dominate office furniture. 'The market share of open plan furniture increased from three per cent in 1967 to nearly twenty-five per cent in 1982.' (Knobel 1987, p.79).

There was now competition between the new screen-based systems and the free-standing furniture adopted by followers of Bürolandschaft.

'Action Office 2' set the standard for systems furniture but the market lead began to fall to other companies who were imitating the design. Typical of such imitations, and one of the more successful, was that produced by the American company Knoll. Their 'Stephens' range was basically a box-shaped design with desks enclosed on three sides by high solid panels which support lighting and shelving. Thick wood-veneered components suggested solidity and quality.

Bürolandschaft thinking was, even at this time, popular and relevant in Europe, as a result. Designs for Bürolandschaft orientated furniture were still being generated and manufactured. One example is 'Facit '80' produced by the Swedish manufacturer, Facit. Designed by Carl Christiansson, it had a basic structure of stove-enamelled steel tubing from which storage units, bookcases and worktops were hung. In the Bürolandschaft tradition it had free floating screens of perforated fibre board and the furniture was lightweight for ease of movement.

By the mid 1970's, office furniture had somewhat stagnated. The success of office furniture systems found manufacturers and designers alike, resting on their laurels. Yet in 1977 Nelson of 'Action Office' fame launched a new system named



'Workspaces', which attempted to return power to the user. Nelson re-assessed office work by observing the way people work and how they feel about their role within large establishments. Nelson described some of his findings;

... what I gradually discovered was that all these people felt quite helpless. They don't make decisions, they just stamp here and sign there. You give them a Luxo [lamp] and they can adjust it to light whatever they want. This gradually developed into the notion that people's happiness in a workspace related directly to the degree of control they have over their environment.

(Knobel 1987, p.84).

With this research in hand Nelson developed 'Workspaces' which included adjustable lamps and blinds, bins, personal potted plants, plug-in name plates etc. The system also integrated soft interior surfaces where users came into direct regular contact with the furniture. Exterior surfaces remained hard and shiny for durability. This detail was later copied and popularised in many office furnishings of the 1980's. Nelson's 'individual control' philosophy was also to be influential to designers of the 1980's.

#### Cable Management:

Office furniture design in the first three-quarters of the century concentrated primarily on working methods and, only as an over-riding problem, handling paper storage.

(Knobel 1987, p.89).

With the use of the typewriter and copying machines paper threatened to flood the office in ever increasing quantities. Furniture had to be adapted by designers to cope with this onslaught.

The computer, stemmed the tide of paper to some degree. It allowed for data storage on tape or disk rather than on large amounts of paper. Nevertheless, the computer generated its own problems for furniture designers.

Computers up until the late 1970's were large, bulky machines known as 'main-frame' computers. They could easily fill a large room. The terminal itself was of considerable size.



However as technology advanced computer hardware decreased size. The development of the micro-computer by Apple in the late 1970's saw computers appearing on office desks.

These new tools produced particular problems. The environment had to have controlled levels of light, static and temperature. For furniture designers though it was the electrical cables which proved to be the problem with computers. There was a need to provide a 'clean' power supply (not contaminated by electrical interference) and connections to a separate printer, disk drive plus the data network. Cables for lamps, telephones, electric typewriters, fans, and dictaphones added to the headache. Without some means of controlling these wires, fire hazards from bad electrical connections and untidiness in the office resulted.

The attention of designers now shifted from paper management to this new problem called 'Cable' or 'Wire Management'.

The problem of cable management is twofold; bringing wires from the floor, office perimeter or ceiling trunking to the worksurface, and then distributing the wires.

(Knobel 1987, p.89).

Many furniture manufacturers opted for vertical channels in desk legs or panels to bring wires to the desk while a variety of trays channels and dumps were devised to distribute the wires around the desks.

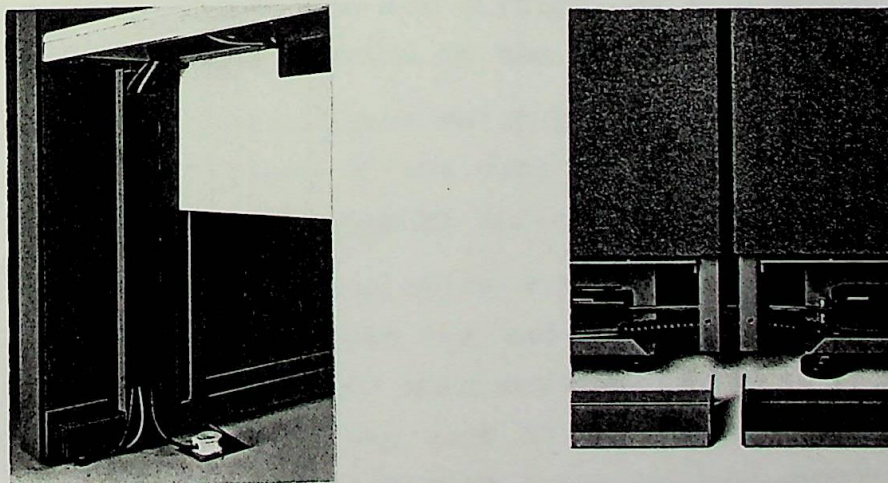


Fig 11: AN EXAMPLE OF A SOLUTION TO CABLE MANAGEMENT ADOPTED BY LUCAS FURNITURE SYSTEMS, LONDON 1989.



Some American designers recognised relatively early, the increasing problems posed by cable management. 'Action Office' is a good example of this. In 1979 the 'Race' system designed by Douglas Ball for Sunan, provided another early solution. In brief, this system was based around a desk height beam that carried all the necessary cabling, while at the same time supporting the work surface.

While the 'Race' system showed an early recognition of the problems, most 1970's and early 1980's office furniture had to be crudely modified to cope with the problem. Cable management, even today, proves to be a major area of concern for designers.

#### The Office Chair Re-assessed.

The office chair of the early 1970's had changed little since the purpose designed office chairs in 1926. Compared to the desk the chair does not respond well as a medium for conveying subtle images such as hierarchy or egalitarianism. An executive's chair, luxurious and domestic in appearance, could be easily identified as being an executive's chair. The clerks or typist chair, functional and industrial in appearance, is most positively meant for those who take the bus to work. It was and is difficult to strike a happy medium. It has been seen that desks responded differently. For this reason the office chair has received little attention from designers, who since the 1950's have been caught up with creating the image of furniture.

Although office chairs did not stretch any boundaries, the late 1970's saw great developments in the typist's chair.

In many ways the typist chair which had endured almost without variation since the turn of the century, was a good resolution of the problems of back support and correct height.

Nevertheless, there was a problem with the traditional approach to chair design. Once again the uncontrollable human factor had not been properly taken into consideration. A typical typist's chair relied on the user to determine the correct seat height, back height and back-rest angle adjustments.

Unfortunately, users tended to make the incorrect adjustment or no adjustment to the back rest. Thus, the full potential of these chairs as efficient tools was not realised. What was



needed was a chair which gave the user no control over the back rest height or angle. The first of these chairs was 'Vitramat' designed for the Swiss manufacturer Vitra by Wolfgang Muller-Deisig in 1976. It took advantage of different densities of injected foam. This foam gave various levels of firmness to suit distinct parts of the body such as the lumbar region. Instead of relying on the user to set the tilt of the chair, Muller's design was 'dynamic'. The back moved with the user to provide constant support.

Some years later the same principle was developed further by Emilio Ambasz, the Giancarlo Piretti in the 'Vertebra' chair. The difference here was that the dynamism was made into a visible feature. Bellows like, rubber sheaths were cleverly used to house the moving parts. This echoed the non-static nature of the design.



Fig. 12: THE 'VITRAMAT' CHAIR BY WOLFGANG MULLER-DEISIG 1976.



There was one problem with the design of 'Vertebra'. The single pivot linkage between the backrest and the seat tended to give users the impression that their trousers were being removed. In 1979 German designers Franck and Sauer, evolved the 'FS' chair for Wilkhahn. Instead of a single pivot, it moved around two points. This detail eliminated the problems encountered with 'Vertebra'.

Many other stylistic changes to the chair took place during the 1980's but it was the above designers which set the standard in terms of function. It is, after all, the function of an office chair which is its most important characteristic.

#### Power to the Individual.

Systems furniture was designed to satisfy the needs of open-plan offices. Some corporations however, took an architectural approach to the very same problems of privacy and individuality within the office.

Typical examples of this approach can be seen in the Central Beheer at Apeldoorn, Holland, designed by Merman Mentzberger in 1978 and GEW, Cologne, designed by Kraemer Sieverts and Partner in 1980. Both buildings contain a honeycomb of layered, and staggered office spaces on work islands. The effect breaks up, personalises, and landscapes the office without using systems furniture. Workers are encouraged to personalise their own area while the framework of the building itself gives uniformity to the whole office.

Unfortunately, such buildings are the exception rather than the rule. The legacy of the 1950's, 1960's and 1970's has left the business communities of the world working in large open-plan office blocks. As a result systems furniture still dominates most office environments.

The development of 'Action Office' in the 1960's had ensured Miller years of sustained growth. The many imitators who followed his design also reaped great benefits through serving the demands of the modern office.



In the early 1980's control of Miller returned to its original owners, the De Pree family. Seeking revitalisation of the company, which had become stagnant with success, Max de Pree commissioned designer Bill Stumpf to design yet another furniture system.

'Ethospace', was launched in 1985 and was termed, the 'first anti-systems, system'. Stumpf placed great importance on moving control of the workers environment out of the hands of managers into the hands of workers. 'Action Office' had intended to do this using the moveable screens, but unexpectedly screens proved to be less mobile than they were first believed to be. Assembly and configuration decisions were quite irreversable as far as the user was concerned.

Ethospace however has tile-like panels that snap-fit into frames. No tools are needed so the individual worker can easily change the look and orientation of their own workspace, even to the extent of complete enclosure. Nevertheless, it is impossible to hide oneself from work. It is for work and work alone that offices and office furniture exist.



## CONCLUSION

The first part of the report is devoted to a general survey of the situation in the field of research on the structure of the atom. It is shown that the experimental data obtained in the last few years are in good agreement with the theoretical predictions of the quantum theory of the atom. The second part of the report is devoted to a detailed study of the structure of the atom. It is shown that the experimental data obtained in the last few years are in good agreement with the theoretical predictions of the quantum theory of the atom. The third part of the report is devoted to a detailed study of the structure of the atom. It is shown that the experimental data obtained in the last few years are in good agreement with the theoretical predictions of the quantum theory of the atom. The fourth part of the report is devoted to a detailed study of the structure of the atom. It is shown that the experimental data obtained in the last few years are in good agreement with the theoretical predictions of the quantum theory of the atom. The fifth part of the report is devoted to a detailed study of the structure of the atom. It is shown that the experimental data obtained in the last few years are in good agreement with the theoretical predictions of the quantum theory of the atom. The sixth part of the report is devoted to a detailed study of the structure of the atom. It is shown that the experimental data obtained in the last few years are in good agreement with the theoretical predictions of the quantum theory of the atom. The seventh part of the report is devoted to a detailed study of the structure of the atom. It is shown that the experimental data obtained in the last few years are in good agreement with the theoretical predictions of the quantum theory of the atom. The eighth part of the report is devoted to a detailed study of the structure of the atom. It is shown that the experimental data obtained in the last few years are in good agreement with the theoretical predictions of the quantum theory of the atom. The ninth part of the report is devoted to a detailed study of the structure of the atom. It is shown that the experimental data obtained in the last few years are in good agreement with the theoretical predictions of the quantum theory of the atom. The tenth part of the report is devoted to a detailed study of the structure of the atom. It is shown that the experimental data obtained in the last few years are in good agreement with the theoretical predictions of the quantum theory of the atom.



## CONCLUSION

The adage 'time is money' is very relevant in the workplace. This applies equally well to the office where the efficient processing of data is the primary aim.

After the establishment of the office as a workplace and with the encouragement of office managers, furniture quickly developed into an efficient data processing tool. The function of office furniture has not changed since.

What has changed however, is the look and image of the furniture. New materials such as tubular steel and plastics have certainly had an influence in this area. New technology such as the typewriter brought about structural changes as designers adapted the furniture to suit. The architecture of office buildings such as 'open plan' offices was equally responsible for changes in the form of furniture, as was ergonomics.

These influences are quite obvious ones and for a designer they can be easily controlled or assessed. All products are subject to the same influences, the designers decide the degree to which each should influence a product.

Office furniture however, over the years, has had one other quite uncommon influence. Instead of technology and physiology as a starting point, a great number of designs in the last century have been influenced by the psychological analysis of the user, namely the office worker. The Taylorists had only allowed for the needs of organisations. Perhaps intentionally, they did not bow to the personal needs of the worker. In the 1950's and 1960's, the development of Bürolandschaft was an attempt to humanise the workplace. Later 'Action Office' developed this theme further and more successfully.

Nevertheless these changes were not undertaken because of sympathy for the office worker. Office work had a bad image. Workers were underpaid and overworked. Humanising the office with office furniture had averted mutiny within the ranks of office workers and had done so quite economically.



It can be seen therefore that office furniture is not only an efficient tool but like a chameleon it can change its outward appearance in order to survive in the competitive world of business.



## BIBLIOGRAPHY



## BIBLIOGRAPHY

- Bate, Joseph St. John. The Automated Office.  
Collins, 1985.
- Caplan, R. The Design of Herman Miller.  
Whitney, 1976.
- Denyer, John C. Office Management.  
McDonald and Evans Ltd., 1969.
- Forty, Adrian Objects of Desire, Design and Society, 1750-1980.  
Thames and Hudson, 1986.
- Hicks, David Living with Design.  
Weidenfield and Nicholson, 1979.
- Knobel, Lance Office Furniture.  
Unwin Hyman, 1987.
- Marx, Karl Capital, Vol I, Part 4.  
Pelican, 1976.
- Propst, Robert The Office. A Facility Based On Change.  
Herman Miller, 1968.
- Salmon, Geoffrey The Working Office.  
Design Council, 1979.
- Smith, Edward L. A Concise History of Furniture.  
Thames and Hudson, 1979.
- Sparke, Penny Furniture  
Bell and Hyman, 1986.
- The Universal English Dictionary.  
Routledge and Kegan Paul Ltd., 1969.